

## Implementation Process

### Implementation Period

The implementation Period will be maximum 18 months in each Mini Cluster to complete Diagnostic Study Report , implement the action plan, , verify the incremental stages, submission of final reports.

Performance of Implementation of LM Techniques will be divided in to 5 Milestones

- 1<sup>st</sup> Miles Stone – Completion of Cluster Specific Diagnostic Study Report (DSR). DSR includes –
- Existing Status ( 5s, workspace management, Safety, health, energy conservation, Single Minutes of Exchange of Dies, TPM, Reduction in inventory, Organization Structure, Layout , process of Mnaufacture, visual base line survey, identifciation of 7 wastes, inventory practices, top chronic problems etc.)
- Time Bound targets for achieving Incremental Improvements. Paramters are rated on a scale of 1- 10
- Phase wise Action Plan
- Qualitative , Quantitative, monetary benefits likely to be achieved

**2<sup>nd</sup>, 3<sup>rd</sup>, 4<sup>th</sup> and 5<sup>th</sup> Milestones – Incremental Improvements to next stage on the scale of 1 -10**